



*Astro-
und Feinwerktechnik
Adlershof GmbH*

μ CMG
Micro Control Moment Gyroscope
GSTP Contract “Development of a Micro-CMG”
ESA Contract No.: 4000123641/18/NL/GLC/fk

Space Mechanisms Final Presentation Day
13th April 2023, Online

Notes

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Thank you.

Acknowledgment

Thank you very much to ESA GSTP:

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The aim of the activity was the development of a micro Control Moment Gyro (μ CMG) to Technology Readiness Level (TRL) 5 for agile satellite attitude control.

The CMG consist of a flywheel (spinning rotor) and one motorized gimbal that tilt the flywheel's angular momentum. As the rotor tilts, the changing angular momentum causes a gyroscopic torque that rotates the spacecraft. Based on the performance parameter the μ CMG is intended for use in small satellites.

During this development, the mechanics as well as the electronics and the software have been developed to a higher maturity.

Result of this activity was a full-scale Engineering Model (EQM), that is representative of the critical functions of the μ CMG. Critical functions were demonstrated in a full environmental test campaign.



Agenda

1. Introduction

2. Current state

- a) Project phase
- b) Technical specifications

3. Insight on test campaign

4. Prospect

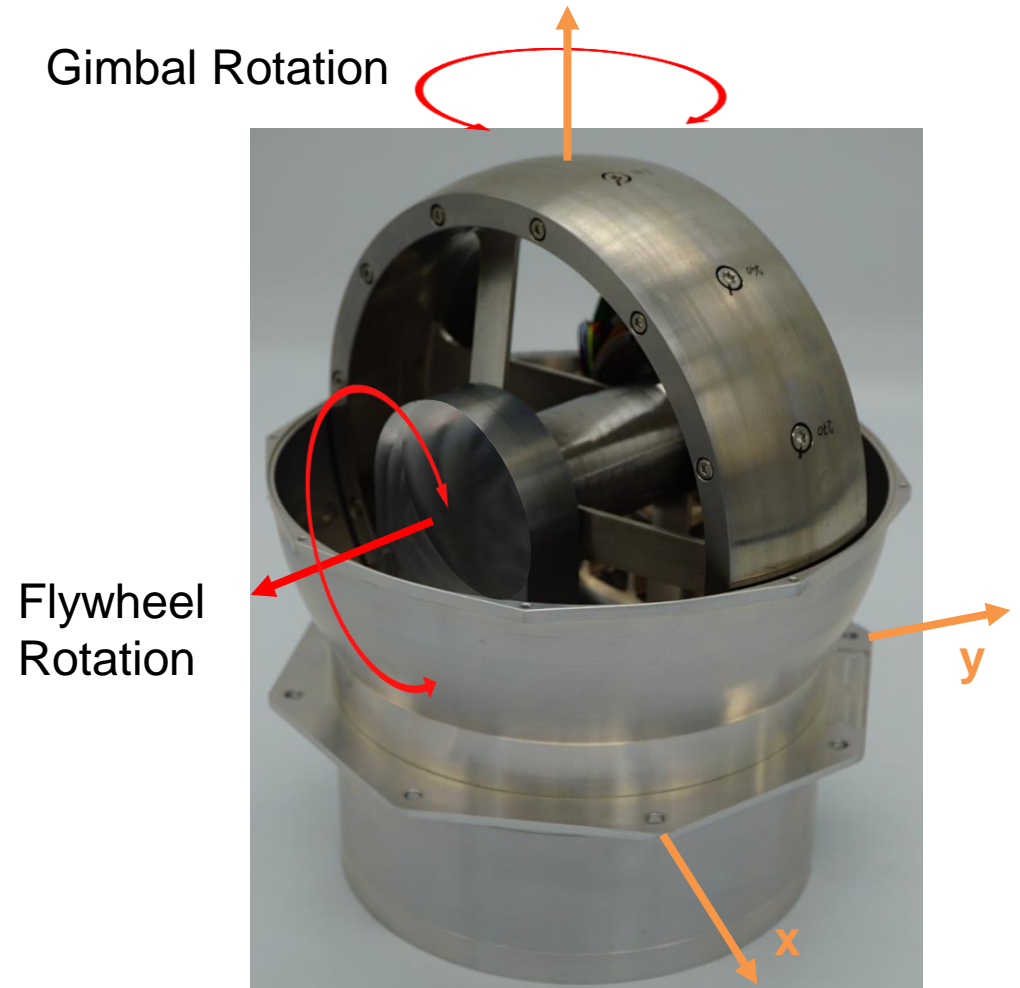
5. Interactive Q&A



1. Introduction

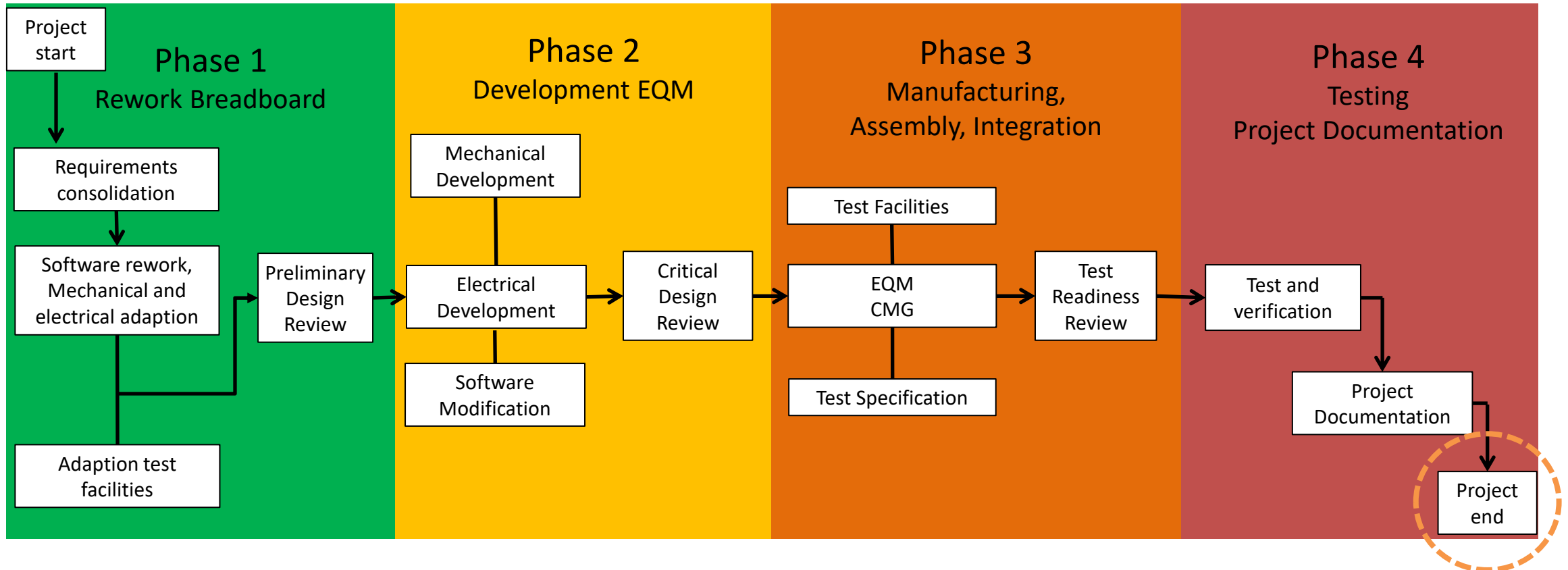
Functional Principle

- RW: apply torque by changing rotor spin speed
- CMGs: The flywheel speed remains constant whereas the CMG gimbal axis rotates in order to create a gyroscopic output torque
- Major benefit:
 - highly agile operations (e.g., ACS for EO missions)
 - far more power efficient (FW mass maintains rotation)



2. Current State

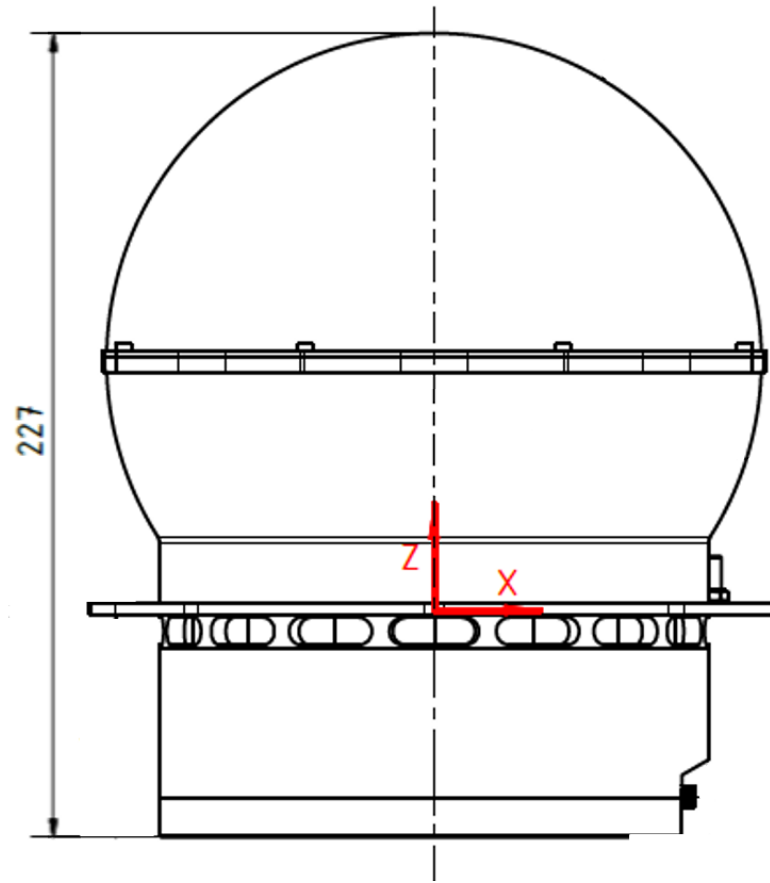
Project Phase: EQM Development



2. Current State

Technical Specifications

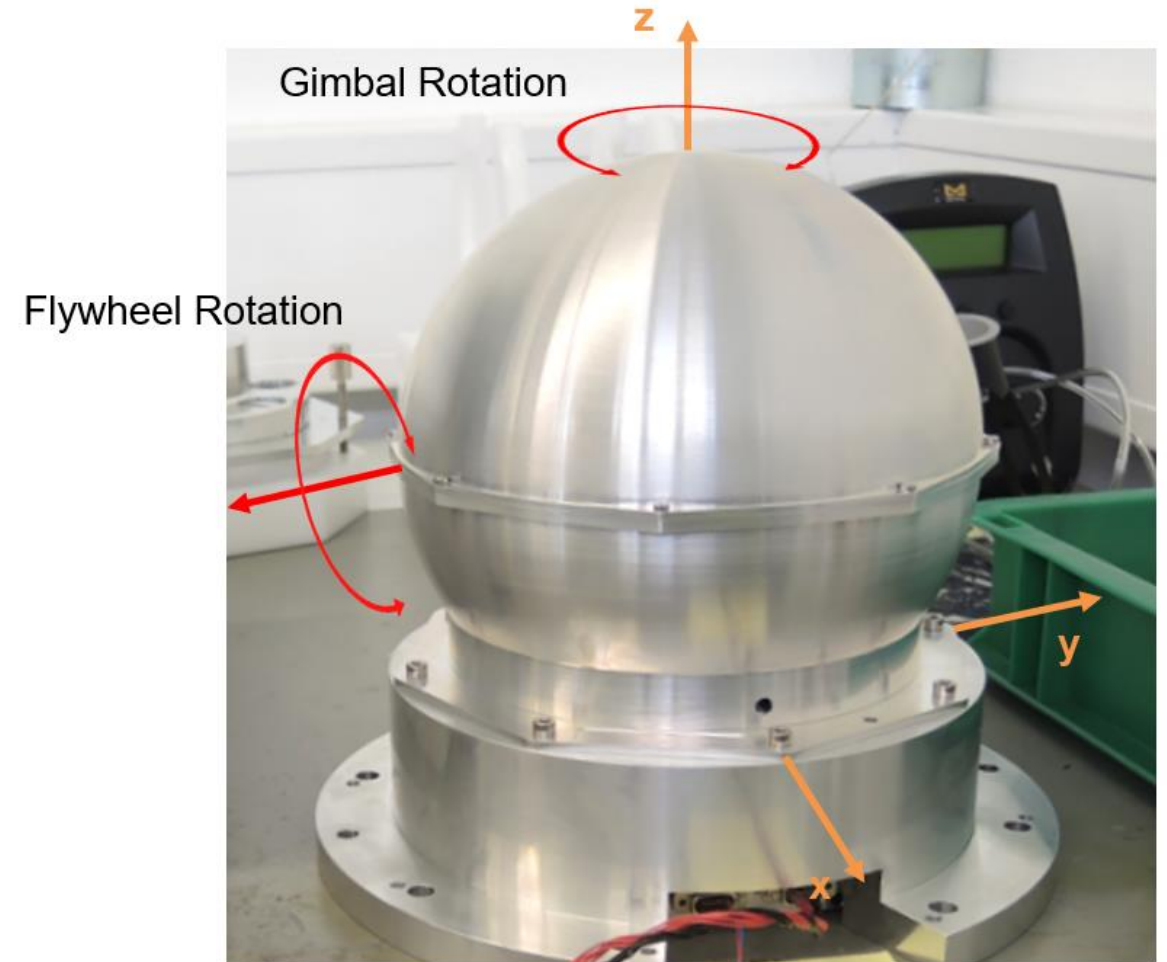
- Dimensions
 - Height: 227 mm
 - Width: 195 mm (@ main flange)
- Mass:
 - 6.5 kg
- Maximum Output Torque:
 - 14 Nm
- Angular Momentum (FW):
 - 8 Nms



2. Current State

Technical Specifications

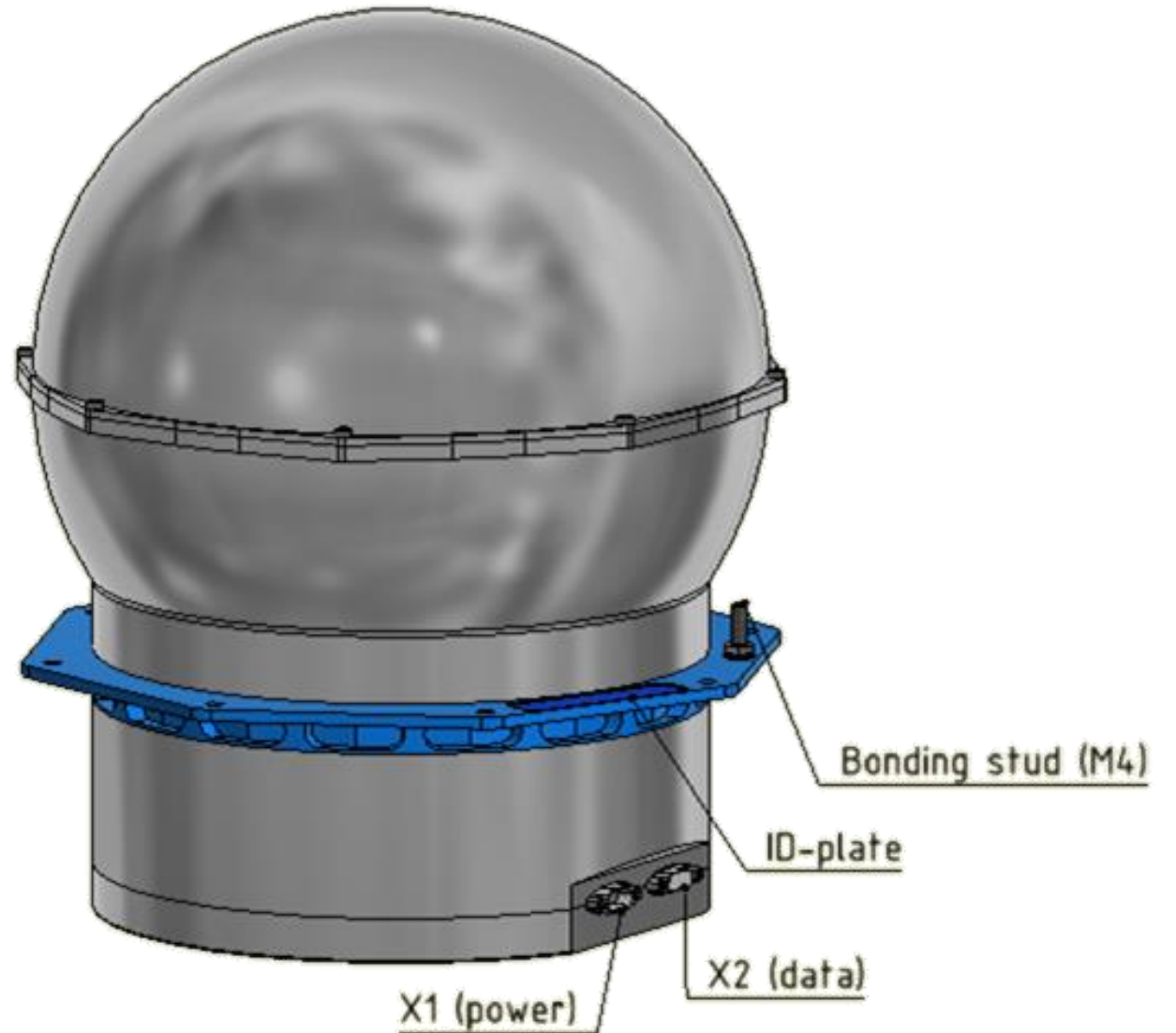
- Mounting: 8xM4
- Structure Materials:
 - Aluminum Alloy 7075
- Surface Finish:
 - Clear Chromated
- Temperature Ranges:
 - Operating Temperature: - 20°C to + 50°C



2. Current State

Technical Specifications

- Electronics:
 - integrated wheel drive electronic/digital wheel
- Power:
 - Operating Voltage: 28_{-6}^{+10} V
 - Max. Dissipation: 40 W
 - Stand-by: ≤ 4 W
 - Main. Max Angular Mom.: ≤ 18 W
 - Max. Output Torque: ≤ 21 W
- Data:
 - Micro-D15
 - RS485 (Redundant)
 - Option: RS422/CAN



3. Insights on test campaign

EQM Test Campaign

- Short Functional Test
- Vibration & Pyroshock
- Short Functional Test
- Short Functional Test
- Thermal-Vacuum Test
- Microvibration Test
- Short Functional Test
- Assessment of Tests



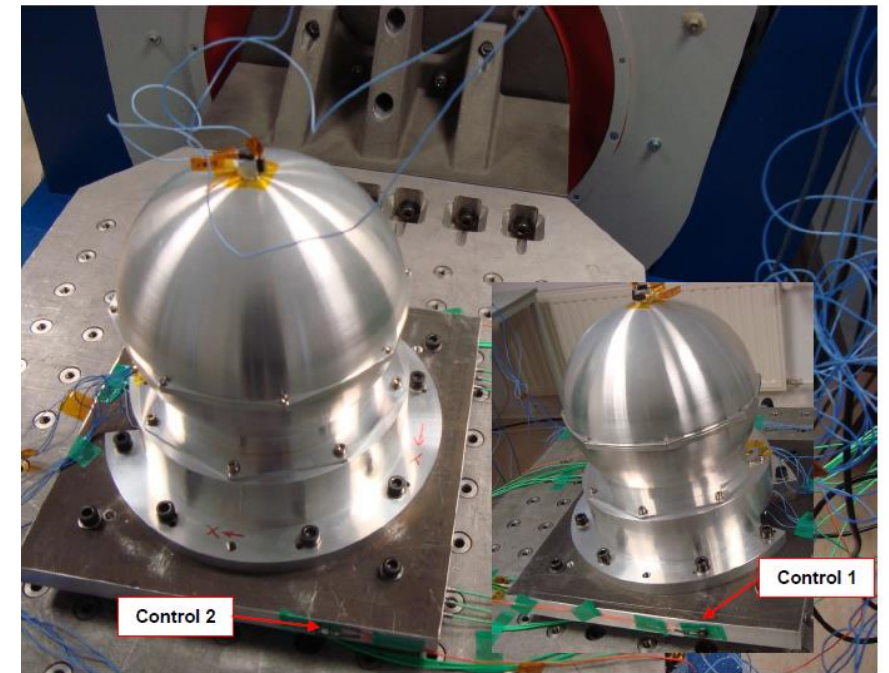
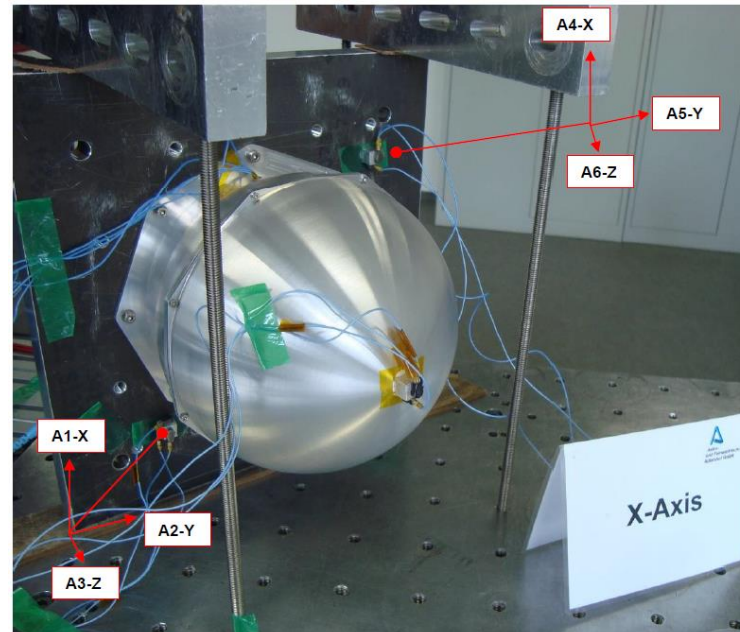
3. Insights on test campaign

Vibration Test (Sine/Random/Reso) & Pyroshock

- vibration campaign was conducted
- all three axes
- Including resonance search before/after each axis

Results

- function test after campaign successful



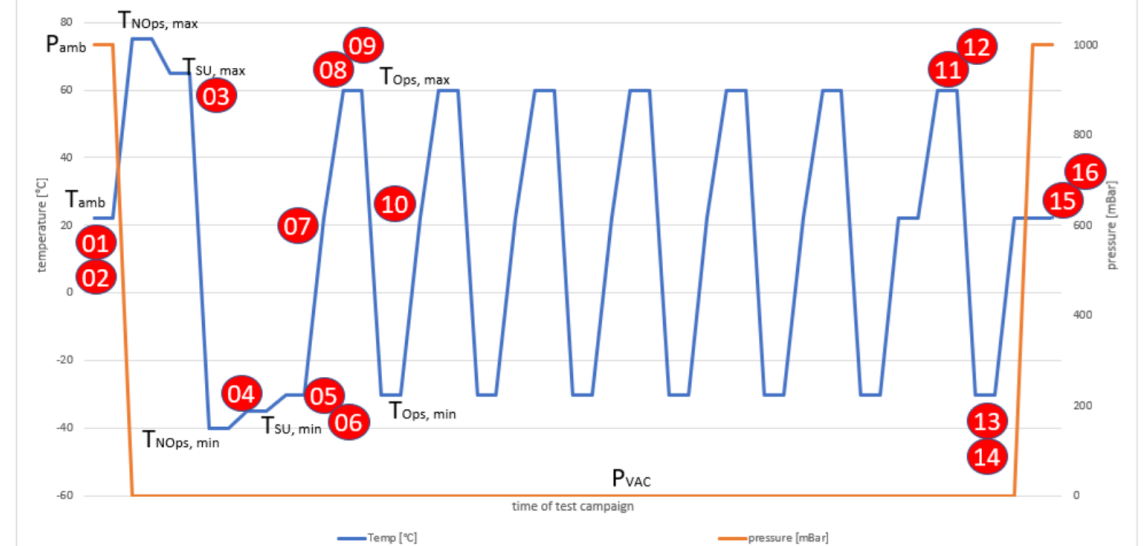
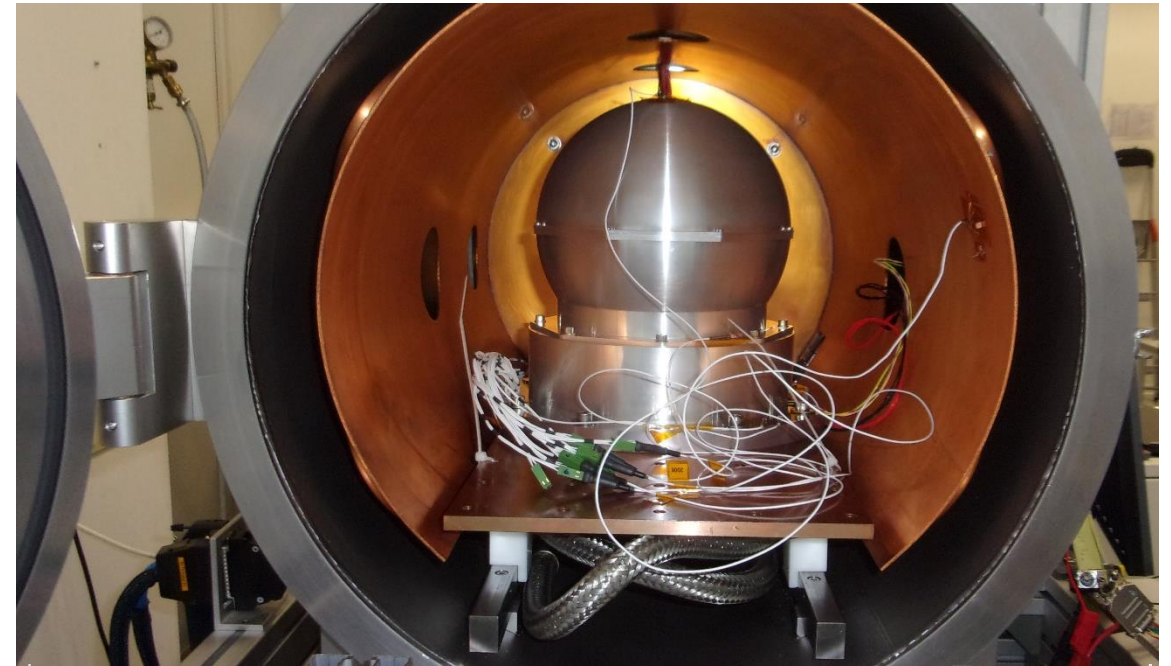
3. Insights on test campaign

Thermal-vacuum test

- Platform within TVAC not stable enough to run test with full performance
- Thus decided to go with 1200 rpm (inst. of 3820)
- Last cycle $T_{ops,max}$ (60 \rightarrow 50°C), TM issue?

Results

- Function shown, performance derivate slightly
- TM logging bug found
- DCDC temperature issue (to be revised within new campaign)



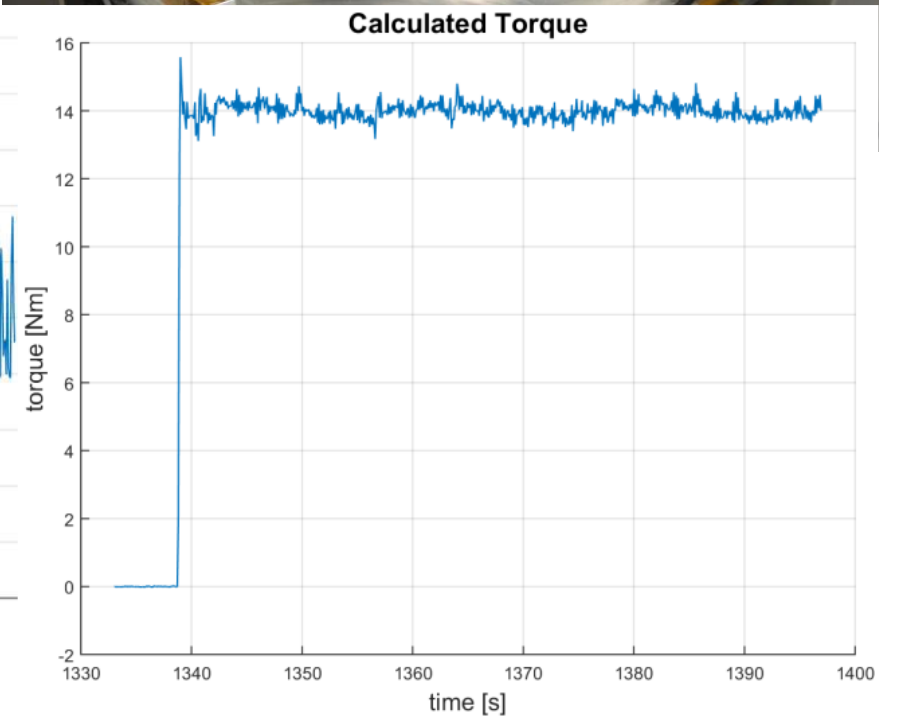
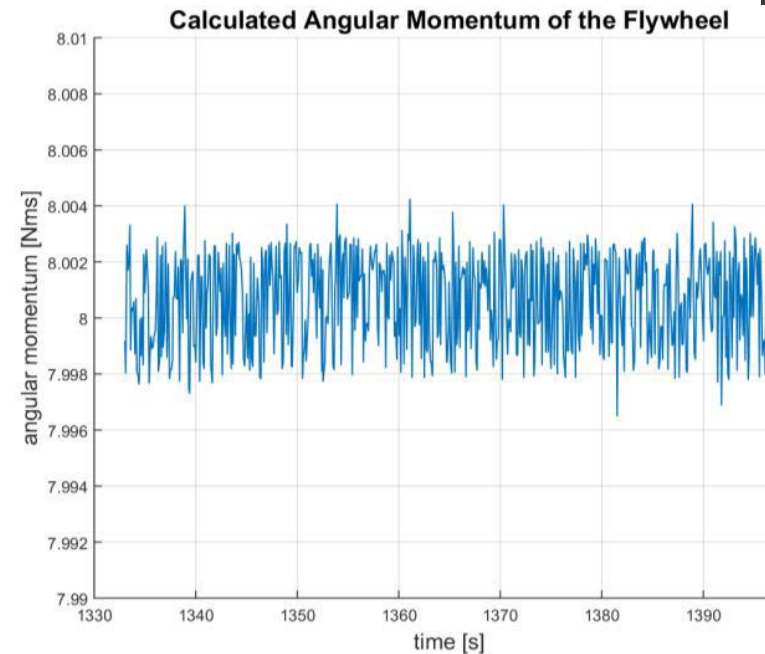
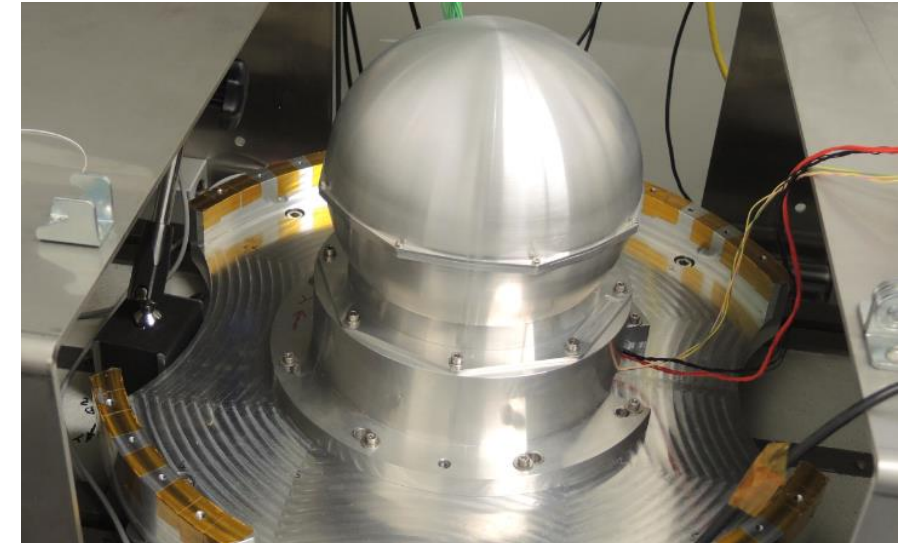
3. Insights on test campaign

Micro-vibration test

- 3 different use cases performed
 - Flywheel run-up, fixed gimbal angle
 - FW steady state, 90° gimbal turn
 - FW steady state, gimbal const. moving

Results

- Angular momentum and torque
 - i. a. w. design
- Calc. torque:
 - std. dev: 4 Nm / 2.9%
 - w/ initial controller



4. Prospect

Further activities

- Electronics
- Test adapter
- SW/TM logging revision
- Further performance testing and development



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5. Interactive Q&A

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